Polyurethane 'Press-on Band' Tyred Wheels





For technical information covering load factors, chemical resistance, inertial and rolling resistance, coefficients of friction between wheel and track, and keyway dimensions, see "Design Data" Index on page 20.

Drawings show grease nipple but standard wheels do not come with grease nipple unless specifically requested.

Tyres can be produced with crown/dome treads to suit specific applications.

Unlike the less expensive polyurethane tyred wheels shown on pages 68-73 which have the tyre bonded directly to the wheel centre, 'Press-on Band' wheels have the tyre bonded to a thin steel band which is press-fitted to the wheel centre allowing the tyre to be replaced when worn.

MATERIAL: Wheel centre – cast iron to BS1452: 1977: Grade 200 or steel to BS970: Part 1: 1983: 080M40

Tyre – Polyester based polymer of 92°± 3°A Shore hardness.

OPERATING TEMPERATURE RANGE:

-20°C to +60°C (115°C for limited intermittent use).

PLEASE SPECIFY IF OPERATING IN HIGH HUMIDITY.

Anti-hydrolysis polyurethane is recommended for use in an operating environment of high humidity.

Polyurethane to the above hardness used on these wheels is Vulkollan, a high quality material that provides superior performance in most applications.

Should the mechanical properties of Vulkollan be inappropriate for the application, alternative grades of Polyurethane can be produced to meet the requirements. Polyurethane can be bonded onto most metal centres including aluminium, titanium, stainless steel and various ferrous and non-ferrous alloys.

The 'maximum load rating' given for each wheel is for operation under ideal conditions. Load factors must be applied according to the anticipated working conditions – see 'Design Data' para. 5.1.

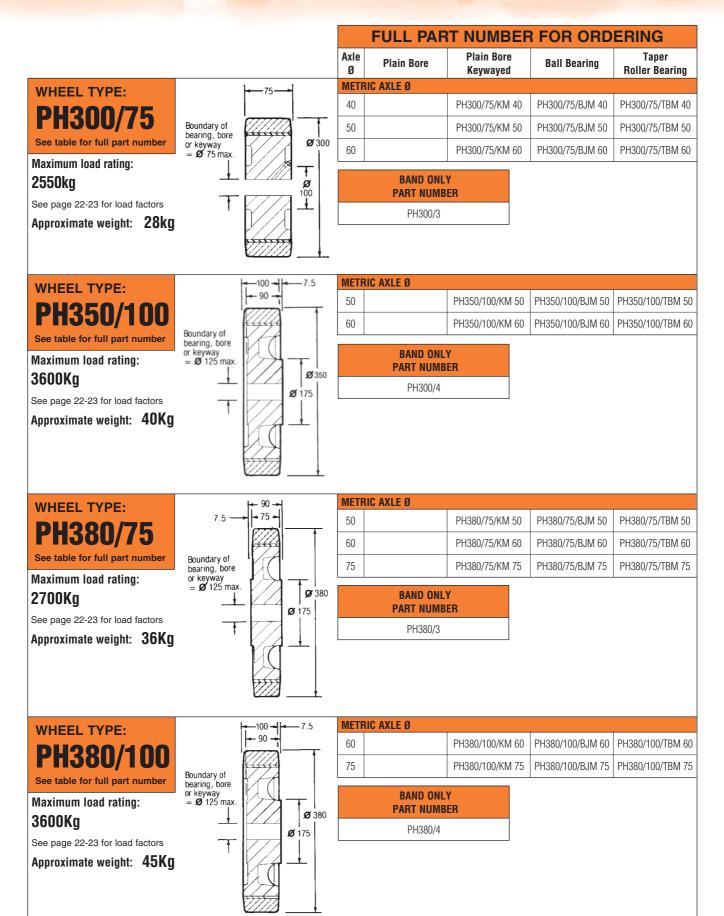
Alternative bore/bearing diameters and alternative bearing types (i.e. bronze bushes, self-lubricating bushes, roller bearings, spherical roller bearings, etc.) are available to order – see page 26-27.

FULL PART NUMBER FOR ORDERING

| specific applications. | | | | IOLLIA | II NOMBE | | Littii | | | |
|---|---------------------------------|-----------------|--------------------------|-----------------------|------------------------|------------------|-------------------------|--|--|--|
| ALLOWABLE LOADS @ 6KPH | | | Axle Ø | Plain Bore | Plain Bore Keywayed | Ball Bearing | Taper Roller Bearing | | | |
| WHEEL TYPE: | | 75 | METF | METRIC AXLE Ø | | | | | | |
| | | /3 | 35 | | PH250/75/KM 35 | PH250/75/BJM 35 | PH250/75/TBM 35 | | | |
| PH250/75 | Boundary of bearing, bore | | 40 | | PH250/75/KM 40 | PH250/75/BJM 40 | PH250/75/TBM 40 | | | |
| See table for full part number | or keyway = Ø 75 max. | Ø 250 | 50 | | PH250/75/KM 50 | PH250/75/BJM 50 | PH250/75/TBM 50 | | | |
| Maximum load rating: 2000Kg See page 22-23 for load factors | → | | BAND ONLY PART NUMBER | | | | | | | |
| Approximate weight: 20Kg | Ţ | ॉ {{//∄♣ | | PH250/3 | | | | | | |
| | | | | | | | | | | |
| WHEEL TYPE: | | 125 | METF | RIC AXLE Ø | | (1) | | | | |
| PH250/125 | | | 35 | | PH250/125/KM 35 | PH250/125/BJM 35 | PH250/125/TBM 35 | | | |
| _ | Boundary of bearing, bore | Ø 250 | 40 | | PH250/125/KM 40 | PH250/125/BJM 40 | PH250/125/TBM 40 | | | |
| See table for full part number | or keyway = Ø 75 max. | | 50 | | PH250/125/KM 50 | PH250/125/BJM 50 | PH250/125/TBM 50 | | | |
| Maximum load rating: | | | LOAD LI | MITED BY BEARINGS TO: | : (1) 2800Kg (2) 3 | 384Kg | | | | |
| 3400Kg | | Ø 100 | | BAND ONL | Υ | | | | | |
| See page 22-23 for load factors | | | | PART NUMB | BER | | | | | |
| Approximate weight: 33Kg | | | | PH250/5 | | | | | | |
| | | | | | | | | | | |



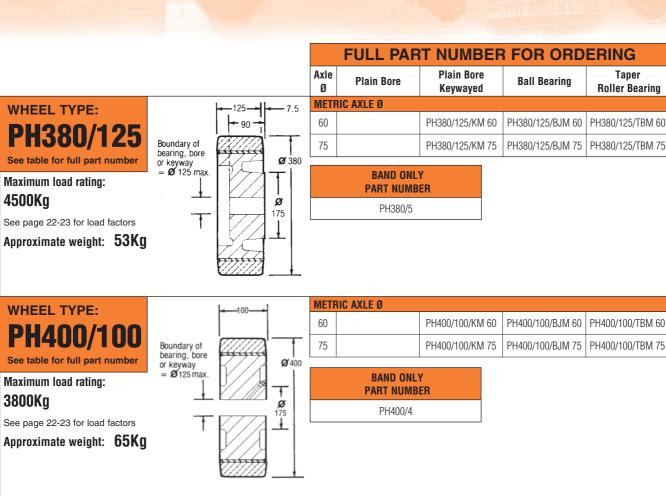
Polyurethane 'Press-on Band' Tyred Wheels



OLYURETHANE 'PRESS-ON-BAND

Polyurethane 'Press-on Band' BRAUER **Tyred Wheels**





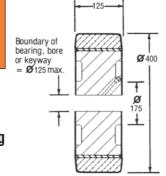


Maximum load rating:

4800Kg

See page 22-23 for load factors

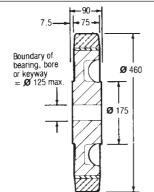
Approximate weight: 80Kq



| MEIL | TIL AXLE Ø | | | |
|------|------------|-----------------|------------------|------------------|
| 60 | | PH400/125/KM 60 | PH400/125/BJM 60 | PH400/125/TBM 60 |
| 75 | | PH400/125/KM 75 | PH400/125/BJM 75 | PH400/125/TBM 75 |
| | | | | |

BAND ONLY PART NUMBER PH400/5

| WHEEL TYPE: | | | | |
|---------------------------------|--|--|--|--|
| PH460/75 | | | | |
| See table for full part number | | | | |
| Maximum load rating: | | | | |
| 3200Kg | | | | |
| See page 22-23 for load factors | | | | |
| Approximate weight: 45Kg | | | | |



| METF | RIC AXLE Ø | | | |
|------|------------|----------------|-----------------|-----------------|
| 60 | | PH460/75/KM 60 | PH460/75/BJM 60 | PH460/75/TBM 60 |
| 75 | | PH460/75/KM 75 | PH460/75/BJM 75 | PH460/75/TBM 75 |

| BAND ONLY Part Number | |
|--------------------------|--|
| PH460/3 | |
| | |



Polyurethane 'Press-on Band' **Tyred Wheels**

Taper

Roller Bearing

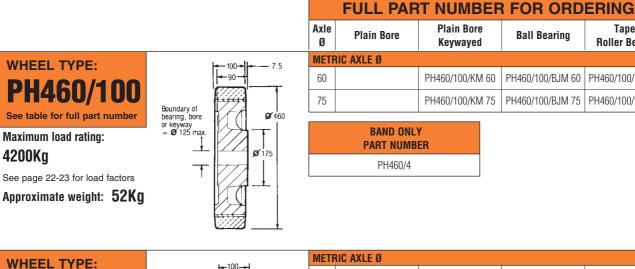
PH460/100/TBM 60

PH460/100/TBM 75

Ball Bearing

PH460/100/BJM 60

PH460/100/BJM 75



| | METF | RIC AXLE Ø | | | | |
|--------------------------------------|------|------------------------|-----------------|----|------------------|------------------|
| 12.5 75 | 75 | | PH500/75/KM | 75 | PH500/75/BJM 75 | PH500/75/TBM 75 |
| Boundary of | 100 | | PH500/75/KM 100 | | PH500/75/BJM 100 | PH500/75/TBM 100 |
| bearing, bore or keyway = Ø 125 max. | | BAND ONLY Part numb | | | | |
| Ø 175 | | PH500/3 | | | | |
| | | | | | | |

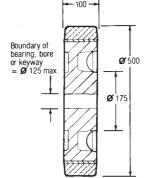
WHEEL TYPE: PH500/100 See table for full part number **Maximum load rating:** 4800Kg See page 22-23 for load factors Approximate weight: 70Kg

See table for full part number

See page 22-23 for load factors Approximate weight: 65Kq

Maximum load rating:

3600Kg



| METR | RIC AXLE Ø | | | | |
|--------------------------|------------|--------------|------|------------------|---------------------|
| 75 | | PH500/100/KM | 1 75 | PH500/100/BJM 75 | PH500/100/TBM 75 |
| 100 | | PH500/100/KM | 100 | PH500/100/BJM 10 | 0 PH500/100/TBM 100 |
| BAND ONLY Part Number | | | | | |
| PH500/4 | | | | | |
| | | | | | |
| | | | | | |
| | | | | | |